

Work Order ID 123855

October-02-14 8:48:50 AM

123855

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Item ID: D4820-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Fpc Clip Assembly
 Start Date: 8/28/14 Start Qty: 100.00 ***100*** Cust Item ID:
 Required Date: 8/28/14 Req'd Qty: 100.00 ***100*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>St 122</u>	0.00							
130									
Packaging	Memo	0.00				<u>38</u>		<u>M/O</u>	<u>14/10/03</u>
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00				<u>MLJ</u>		<u>141003</u>	
Quality Control									

MF
14-10-03

Picklist Print

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Work Order ID: 123855

123855

Parent Item: D4820-041

D4820-041

Parent Item Name: Fpc Clip Assembly

Start Date: 8/28/14

Required Date: 8/28/14

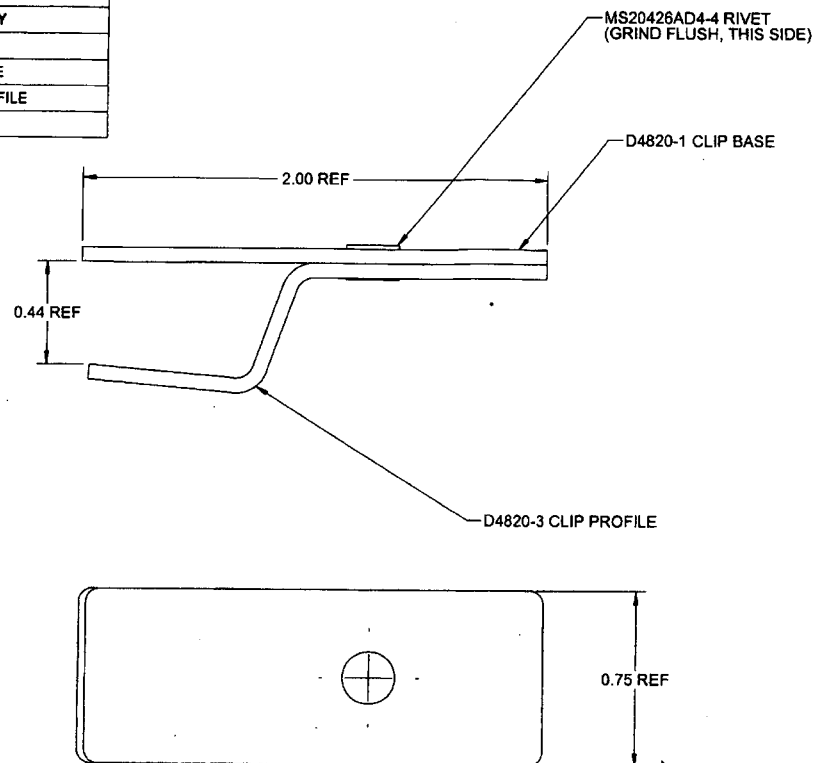
Start Qty: 100.00

Required Qty: 100.00

Comments: IPP REV:A NEW ISSUE 13-04-15 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4820-1 *D4820-1* Fpc Clip Base		Manufactured	No				Each	12.0000	**	100		14/10/02	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST122				12					
					123042			12		12			B 121573 (26x)
D4820-3 *D4820-3* Fpc Clip Profile		Manufactured	No				Each	38.0000	**	100		14/10/02	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				38					
					117527			2		2			
					121668			24		24			
					123116			12		12			
MS20426AD4-4 *MS20426AD4-4* Rivet		Purchased	No				Each	2,353.000	**	100		14/10/02	DAS 36 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST313				2353					
					125445			2299		38			
					129090			54					

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4820-041	CLIP ASSY
1	1	D4820-1	CLIP BASE
2	1	D4820-3	CLIP PROFILE
3	1	MS20426AD4-4	RIVET



D4820-041 CLIP ASSY

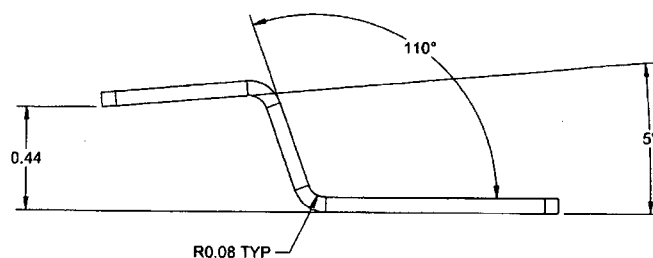
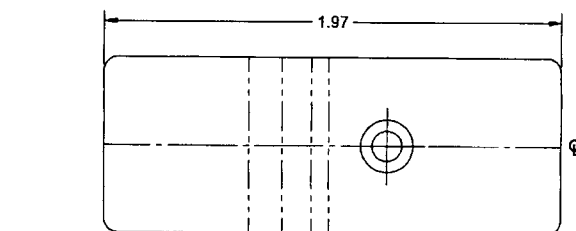
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4820-041" USING FINE POINT PERMANENT MARKER, QSI 044, METHOD 6.1
- 7) WEIGHT: 0.06 lbs

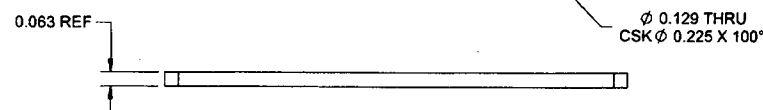
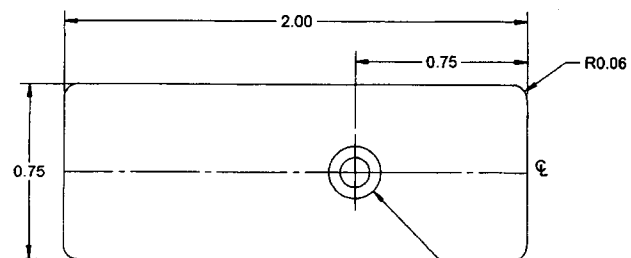
A	NEW ISSUE	DB	13.04.10
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.	AP	D4820	SHEET 1 OF 2
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RELEASED
2013-04-18
mp

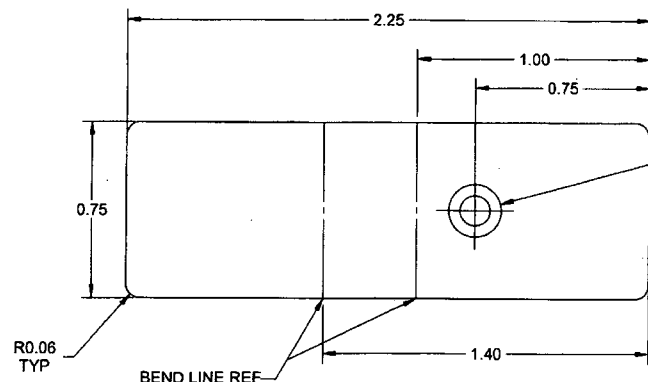
W/O 123855



D4820-3 CLIP PROFILE
(MAKE FROM D4820-3F)



D4820-1 CLIP BASE



D4820-3F FLAT PATTERN

RELEASED
2013-04-18

NOTES:

- 1) MATERIAL: AISI 304/316 SS, 0.063" THICK AS PER DART SPEC M304S16GA1P OR MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D4820-1: 0.03 lbs, D4820-3: 0.03lbs

DESIGN	DB	DART AEROSPACE LTD	
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MFG. APPR.	AP	D4820	SHEET 2 OF 2
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